



AUTOTROL® 363TC AUTOMATIC FILTER VALVE

SERVICE MANUAL



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MANUAL OVERVIEW

How To Use This Manual

This manual is designed to guide the installer through the process of installing and starting the filter.

This manual is a reference and will not include every system installation situation. The person installing this equipment should have:

- Knowledge in water filter installation
- Basic plumbing skills

Icons That Appear In This Manual

⚠ WARNING: Failure to follow this instruction can result in personal injury or damage to the equipment.

NOTE: This will make the process easier if followed.

Inspection

Inspect the unit for damage or missing parts.

SAFETY INFORMATION

Electrical

There are no user-serviceable parts in the AC adapter, motor, or controller. In the event of a failure, these should be replaced.

All electrical connections must be completed according to local codes.

Use only the power AC adapter that is supplied.

The power outlet must be grounded and always on.

To disconnect power, unplug the AC adapter from its power source.

Install an appropriate grounding strap across the inlet and outlet piping of the water system to ensure proper grounding is maintained.

Mechanical

Do not use petroleum-based lubricants such as petroleum jelly, oils, or hydrocarbon-based lubricants. Use only 100% silicone lubricants.

All plastic connections should be hand tightened.

Plumber tape should be used on connections that do not use an O-ring seal. Do not use pliers or pipe wrenches.

All plumbing must be completed according to local codes.

Soldering of the plumbing should be done before connecting to the valve. Excessive heat will cause interior damage to the valve.

Observe local drain line requirements.

Do not use lead-based solder for sweat solder connections.

Do not support the weight of the system on the control valve fittings, plumbing, or the bypass.

It is not recommended to use sealants on the threads. Use plumber tape (PTFE) on all threads.

General

Observe all warnings that appear in this manual.

This system is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

Keep the unit in the upright position. Do not turn on side, upside down, or drop. Turning the tank upside down will cause media to enter the valve.

Operating ambient temperature is between 34 F (1 C) and 120 F (49 C).

Operating water temperature is between 34 F (1 C) and 100 F (38 C).

Working water pressure range is 20 to 125 psi (1.38 to 8.61 bar).

Follow state and local codes for water testing.

When filling media tank, do not open water valve completely. Fill tank slowly to prevent media from exiting the tank.

Always make modifications to house plumbing first. Connect to valve last.

Plastic parts and O-rings may be damaged by heat and solvents. When constructing plumbing connections, allow heated parts to cool and protect parts from solvents.

Location Selection

Location of a water treatment system is important. The following conditions are required:

Level platform or floor.

Constant electrical supply to operate the controller.

Total minimum pipe run to water heater of ten feet (three meters) to prevent backup of hot water into system.

Local drain or tub for discharge as close as possible.

Water line connections with shutoff or bypass valves.

Room to access equipment for maintenance.

VALVE DIMENSIONS

Outdoor Locations

It is recommended that the equipment be installed indoors. When the water conditioning system must be installed outdoors, several items must be considered.

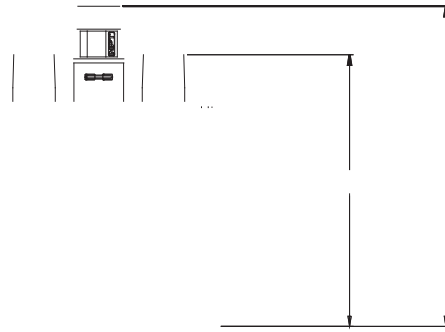
Moisture | The valve and controller are rated for NEMA 3 locations. Falling water should not affect performance. The system is not designed to withstand extreme humidity or water spray from below. Examples are: constant heavy mist, near corrosive environment, upwards spray from sprinkler.

Direct Sunlight | The materials used will fade or discolor over time in direct sunlight. The integrity of the materials will not degrade to cause system failures.

Temperature | Extreme hot or cold temperatures may cause damage to the valve or controller.

Freezing temperatures will freeze the water in the valve. This will cause physical damage to the internal parts as well as the plumbing.

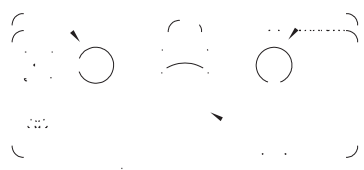
Insects | The controller and valve have been designed to keep all but the smallest insects out of the critical areas.



TYPICAL TOOLS AND FITTINGS REQUIRED

Pipe Cutter
Tubing Cutter
File
Pliers
Tape Measure
Soldering Tools
Lead Free Solder
Bucket
Towel
Plumber Tape
Adjustable Wrench
Tube 100% Silicone Grease

VALVE LAYOUT



SYSTEM STARTUP

The system will ~~now~~ need ~~to be~~ placed into ~~operation~~. Please review MANUALLY INITIATING A CLEANING CYCLE before attempting startup.

1. With the supply water ~~for~~ the system still turned ~~off~~, position the bypass valve ~~to the "not in bypass (normal operation) position"~~.
2. Press and hold the  button on the controller ~~for~~ three seconds. This will initiate a manual cleaning cycle, and cycle the valve ~~to the backwash position~~.
3. Filling the media tank with water:
 - A. With the system in backwash, ~~open~~ the water supply valve very slowly ~~to approximately the 1/4 open position~~. Water will begin ~~to enter~~ the media tank. Air will begin ~~to be~~ purged ~~to drain~~ as the media tank fills with water.

⚠ WARNING: If opened too rapidly or too far, media may be lost out of the tank into the valve or the plumbing. In the 1/4 open position, you should hear air slowly escaping from the valve drain line.

- B. When all ~~of~~ the air has been purged ~~from~~ the media tank (water begins ~~to flow~~ steadily ~~from~~ the drain line), ~~open~~ the main supply valve all ~~of~~ the way. This will purge any remaining air ~~from~~ the tank.
- C. Allow water ~~to run to drain~~ until the water runs clear ~~from~~ the drain line. This purges any debris ~~from~~ the media bed.
- D. Turn ~~off~~ the water supply and let the system stand ~~for~~ about five minutes ~~to allow~~ any trapped air ~~to escape~~ ~~from~~ the media tank. Turn ~~on~~ the water supply after five minutes. Check ~~for~~ leaks.

The system is now fully operational.

INSTALLATION CHECKLIST

- ___ Read the ~~owner's~~/installation manual?
- ___ ~~Follow~~ all safety guidelines in the manual?
- ___ If metal pipe was used, did ~~you~~ restore the electrical ground?
- ___ Securely install drain hose ~~to an approved drain~~?
- ___ ~~Perform~~ a leak test?
- ___ ~~Move~~ the bypass valve ~~to service~~?
- ___ Start a cleaning cycle?

CONTROL OPERATION AND LAYOUT

Large LED Display

A large two-digit LED readout is highly visible in most installation settings.

Simplified Three-Step Programming

Only three buttons are required ~~to fully~~ program the control.

Recycle Button

Initiates either a delayed ~~or~~ immediate cleaning cycle.

Time Button

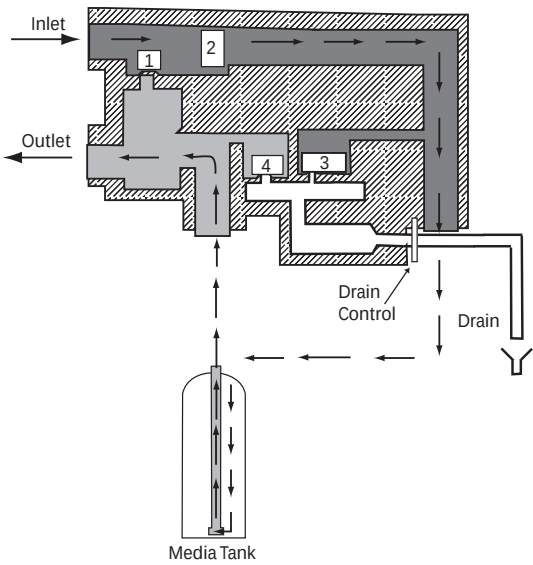
Displays ~~or~~ programs the time ~~of~~ day.

[illegible]

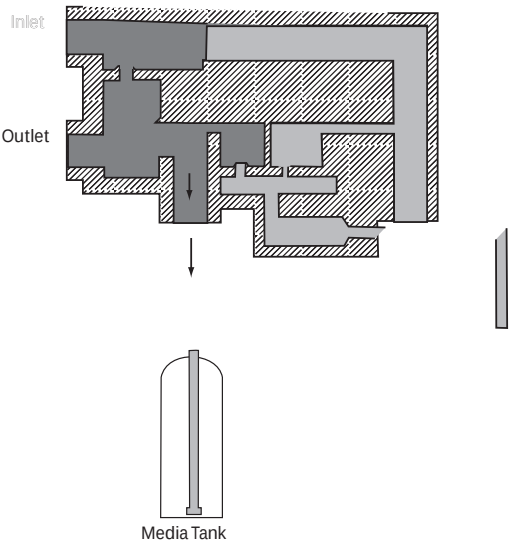
FLOW DIAGRAMS

SERVICE

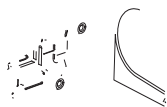
- Untreated Water
- Treated Water



- Untreated Water
- Backwash



VALVE ASSEMBLY



TROUBLESHOOTING

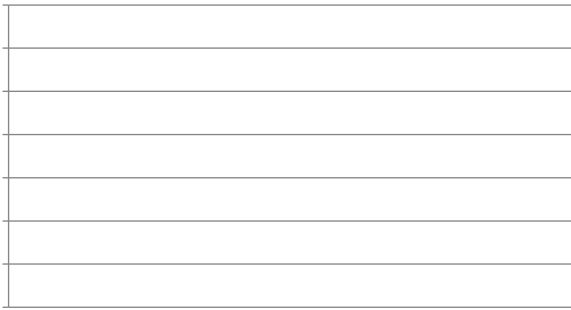
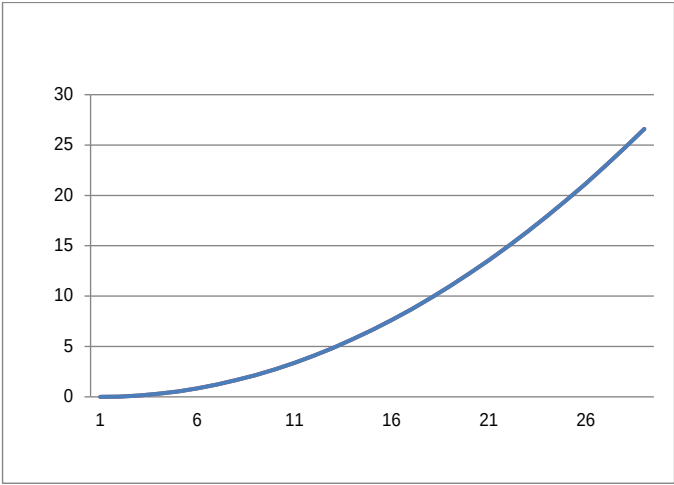
Control Error Codes

Problem	Possible Cause	Solution
E1 is displayed.	Program settings have been corrupted.	Press any key. If E1 does not clear, replace control.
E3 is displayed.	Control does not detect the camshaft position and is returning to the service position.	Wait until the control returns to the service position.
	Camshaft is not turning during E3 display.	Check that motor is connected. Verify that the motor wire harness is connected to motor and controller module. Verify that optical sensor is connected and in place. Verify that motor gear has engaged the camshaft. If everything is connected, replace components in this order: 1. Motor Assembly, Optical Sensor 2. Control
	Camshaft is turning more than five minutes to find Home position:	Verify that optical sensor is in place and connected to wire. Inspect for debris in the camshaft slots. If motor continues to rotate indefinitely, replace the following components in this order: 1. Motor Assembly, Optical Sensor 2. Control

System

Problem	Possible Cause	Solution
Flowing or dripping water at drain after cleaning cycle.	Debris is preventing #3 or #4 valve disc from closing.	Remove debris.
	Worn #3 or #4 valve disc.	Replace valve discs.
Control will not complete a cleaning cycle automatically.	AC adapter or motor not connected.	Connect power.
	Debris is preventing camshaft from rotating.	Remove debris.
	Defective motor.	Replace motor.
Backwashes or purges at excessively low or high rate.	No-drain line flow control.	Install drain line flow control.
	Restricted drain line.	Remove restriction.

FLOW PERFORMANCE DATA CHARTS





FILTRATION & PROCESSING SOLUTIONS

5730 NORTH GLEN PARK ROAD, MILWAUKEE, WI 53209

P: 262.238.4400 | www.pentairaqua.com | 800.279.9404 | F: 262.518.4404 | tech-support@pentair.com

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